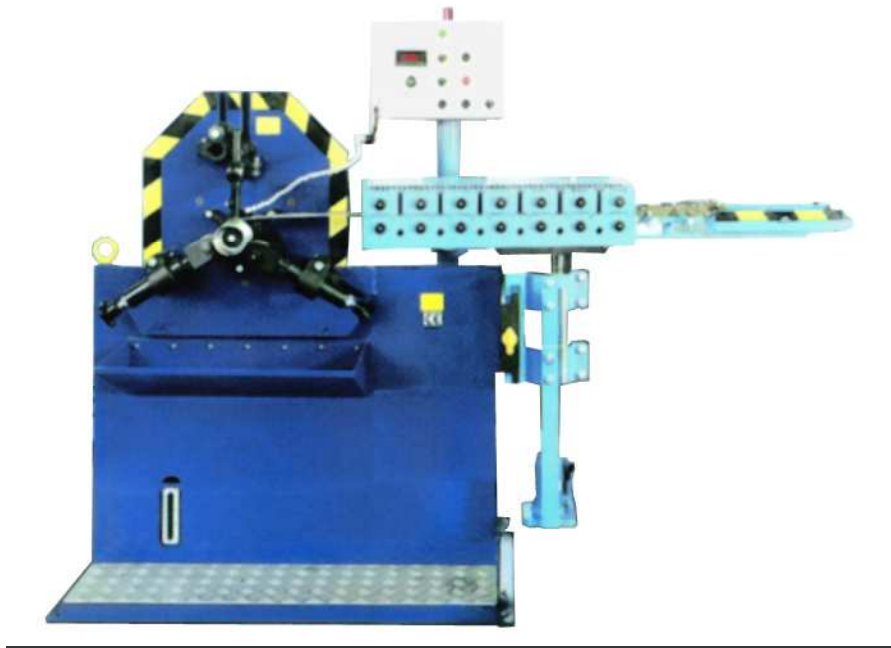


Art. 170 – Machine for flex double wall.



Machine for tubes production crimped and flexible.

- Heavy electro welded steel structure
- - Monoblock for the manufacture of double-walled tube (smooth interior, corrugated exterior) for flue and discharge condense.
- Pump for materil lubrication.
- Console 380 V – 50 Hz – 5,6 Kw;
- Sensor Rail Sliding for tube length setting
- Diametri from 80 mm to 3000 mm
-
- Material: stainless steel AISI 304 or 316
- Material thickness :0,10 – 0,11 mm;
- Material width: mm 54;

- Dimensions : L 2200 - W 1200 - H 1700 mm
- Weight:950 Kg

ACCESSORIES

- Tools from d. 80 mm to 150 mm each
- Tools from d. 160 mm to 200 mm each
- Tools from d. 220 mm to 300 mm each
- Bench sliding tube (m blocks of 6)
- Double decoiler capacity Kg. 400
- Taglio automatico

Profile Block for simply wall

- Tools from d. 80 mm to 150 mm each
- Tools from d. 160 mm to 200 mm each
- Tools from d. 220 mm to 300 mm each

In order to improve the product Eurosoft reserves the right to make changes without notice.

Production data.

Material:stainless 54x0.10 mm

Diameter mm	Length of strip for 1 meter of pipe	Weight for meter	Speed(m/min)	Cutting time sec.
80	13.96	0.599	6.68	8.5
90	15.71	0.674	6.37	9.5
100	17.45	0.749	5.73	9.6
110	19.20	0.824	5.21	9.7
120	20.94	0.899	4.77	9.8
125	21.82	0.937	4.58	9.8
130	22.69	0.974	4.41	9.9
140	24.43	1.049	4.09	10.0
150	26.18	1.124	3.82	10.0
155	27.05	1.161	3.70	10.1
160	27.93	1.199	3.58	10.1
180	31.42	1.349	3.18	10.3
200	34.91	1.499	2.86	10.5
250	43.63	1.873	2.29	10.9
300	52.36	2.248	1.91	11.5